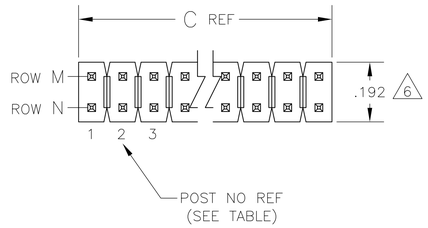
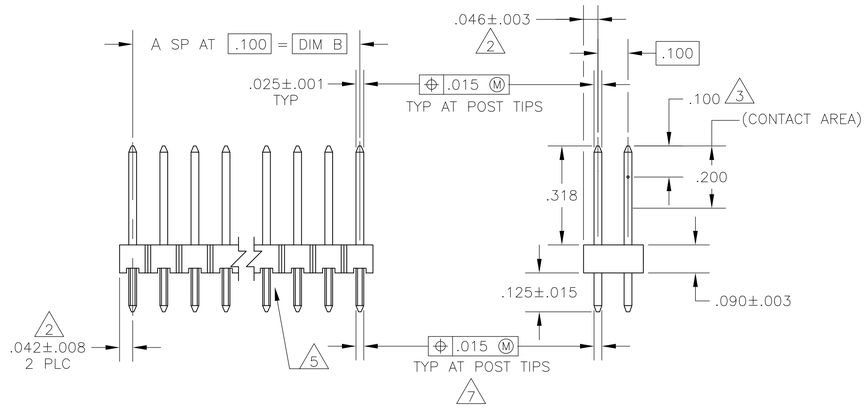
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LOC	DIST
AD	00

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	R	REVISED PER ECO-14-000066	27JUN2014	NK	MM





1 TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD.

2 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING.

3 POINT OF MEASUREMENT FOR PLATING THICKNESS.

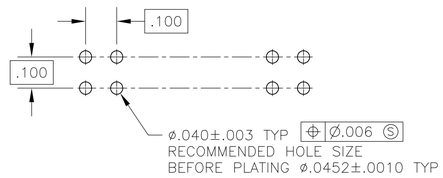
4 OBSOLETE PART NUMBER.

5 RETENTION FEATURES ON SOLDER TAILS, LOCATED AT MANUFACTURERS OPTION.

6 FOR 2 POSITION PART ONLY, THE NOTED DIMENSION IS .184

7 ⌖ .020 Ⓜ FOR KINKED TAILS

8 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



RECOMMENDED HOLE LAYOUT

	C	B	A	NO OF POSN	ASSEMBLY PART NUMBER
	3.284	3.200	32	66	~~2-104433-4~~
8 OBSOLETE	1.784	1.700	17	36	~~2-104433-3~~
	3.484	3.400	34	70	4 2-104433-2
	2.184	2.100	21	44	4 2-104433-1
	3.984	3.900	39	80	2-104433-0
8 OBSOLETE	2.984	2.900	29	60	~~1-104433-9~~
	2.484	2.400	24	50	1-104433-8
	1.984	1.900	19	40	1-104433-7
	1.684	1.600	16	34	~~1-104433-6~~
8 OBSOLETE	1.484	1.400	14	30	~~1-104433-5~~
	1.384	1.300	13	28	~~1-104433-4~~
	1.284	1.200	12	26	1-104433-3
8 OBSOLETE	1.184	1.100	11	24	~~1-104433-2~~
	1.084	1.000	10	22	~~1-104433-1~~
	.984	.900	9	20	1-104433-0
8 OBSOLETE	.884	.800	8	18	~~104433-9~~
	.784	.700	7	16	104433-8
8 OBSOLETE	.684	.600	6	14	~~104433-7~~
	.584	.500	5	12	104433-6
	.484	.400	4	10	104433-5
	.384	.300	3	8	104433-4
	.284	.200	2	6	104433-3
	.184	.100	1	4	104433-2
	.084	——	——	2	104433-1

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ± -
1 PLC ± -
2 PLC ± -
3 PLC ± .005
4 PLC ± -
ANGLES ± -

MATERIAL HOUSING: FLAME RETARDANT THERMOPLASTIC COLOR-BLACK
POST: COPPER ALLOY

FINISH POSTS: .000015 GOLD IN CONTACT AREA, .000100-.000200 MATTE TIN-LEAD ON SOLDER TAIL, ALL OVER .000050 NICKEL

DWN H MOLL 23JUN88
CHK R FEIDT 23JUN88
APVD R FEIDT 23JUN88
PRODUCT SPEC —
APPLICATION SPEC —
WEIGHT —

TE Connectivity

NAME HEADER ASSY, MOD II, BREAKAWAY, DBL ROW,.100X.100 C VERT, .025 SQ POSTS, WITH RETENTION FEATURE

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A1	00779	C-104433	—

CUSTOMER DRAWING | SCALE 4:1 | SHEET 1 OF 1 | REV R