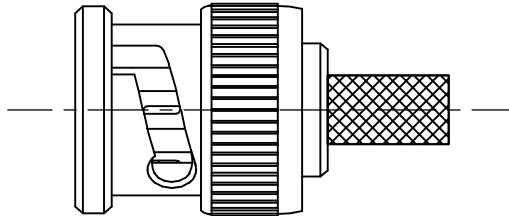
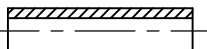
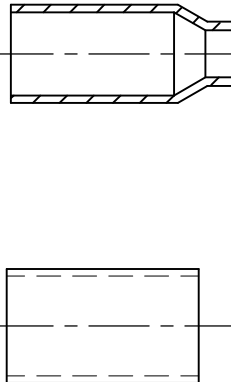
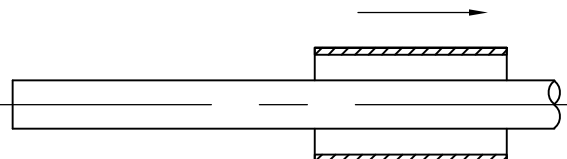
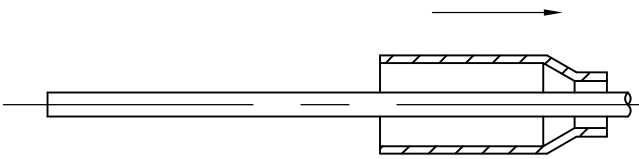
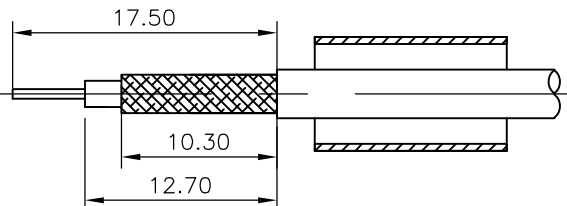
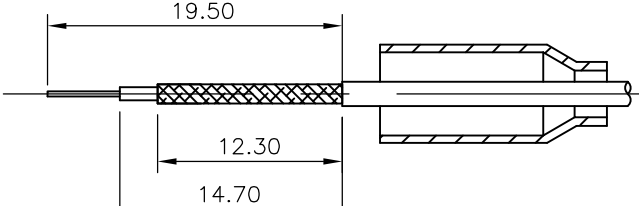
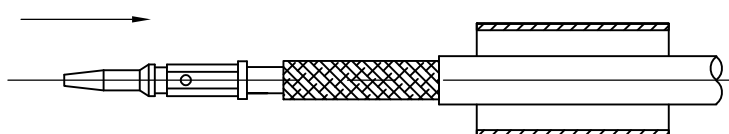
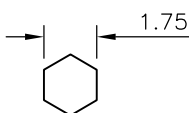
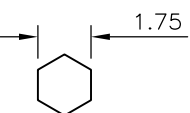
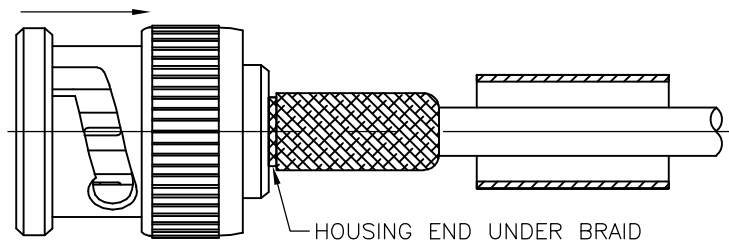
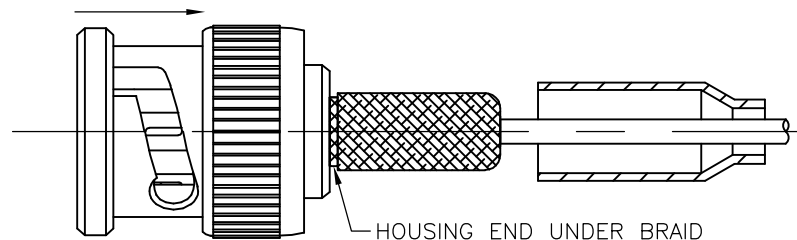
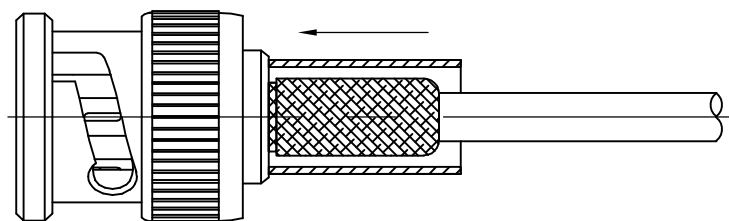
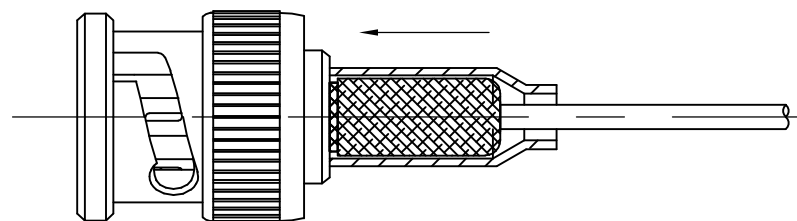
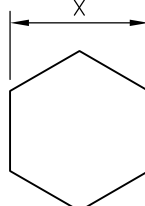
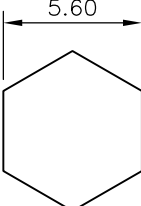


4		3		2		1			
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LOC		DIST		REVISIONS					
E		B		P	LTR	DESCRIPTION	DATE	DWN	APVD
					-	SEE SHEET 1	-	-	-
COMPONENTS									
				MAIN BODY (ITEM 1,3,4,6,7 & 8)		CENTRE CONTACT (ITEM 2)		PUSHER SLEEVE (ITEM 9)	
									
									
ASSEMBLY INSTRUCTION									
CABLES: RG59B/U, 62A/U, 140/U, 210/U, URM90, KX 6A, KX 25, KX 52, KX 53, RG58C/U, 141A/U, URM43, 76, BELDEN 9907, KX 15					CABLES: RG179B/U, 187A/U, URM111				
STEP 1 1. SLIDE METAL CRIMP FERRULE OVER CABLE					STEP 1 1. SLIDE METAL CRIMP FERRULE OVER CABLE				
									
STEP 2 1. STRIP CABLE TO DIMENSIONS AS SHOWN					STEP 2 1. STRIP CABLE TO DIMENSIONS AS SHOWN				
									
STEP 3 1. FIT CONTACT OVER CENTRE CONDUCTOR TO BUTT AGAINST DIELECTRIC. 2. CRIMP USING TOOL AS NOTES ON PAGE 1.					STEP 3 1. SLIDE ITEM 10 PUSHER SLEEVE OVER DIELECTRIC BEFORE FITTING THE CONTACT. 2. FIT CONTACT OVER CENTRE CONDUCTOR TO BUTT AGAINST DIELECTRIC. 3. CRIMP USING TOOL AS NOTES ON PAGE 1.				
									
RECOMMENDED CENTRE CONTACT A/F HEX 					RECOMMENDED CENTRE CONTACT A/F HEX 				
STEP 4 1. PRESS SUB-ASSEMBLY INTO BODY, UNTIL CONTACT IS FULLY LOCATED BY AN AUDIBLE CLICK. 2. ENSURE THAT KNURLED HOUSING INSERTS BETWEEN THE DIELECTRIC AND CABLE BRAID.					STEP 4 1. PRESS SUB-ASSEMBLY INTO BODY, UNTIL CONTACT IS FULLY LOCATED BY AN AUDIBLE CLICK. 2. ENSURE THAT KNURLED HOUSING INSERTS BETWEEN THE PUSHER SLEEVE AND CABLE BRAID.				
									
STEP 5 1. SLIDE CRIMP FERRULE ALONG THE CABLE UNTIL IT BUTTS AGAINST THE HOUSING BODY. 2. CRIMP USING TOOL AS NOTED ON PAGE 1. 3. CRIMP DIMENSION X IS:- RG59B (SEE PAGE 1 FOR FULL CABLE LIST) = 6.50 RG58C/U (SEE PAGE 1 FOR FULL CABLE LIST) = 5.60					STEP 5 1. SLIDE CRIMP FERRULE ALONG THE CABLE UNTIL IT BUTTS AGAINST THE BODY HOUSING. 2. CRIMP USING TOOL AS NOTED ON PAGE 1. 3. CRIMP DIMENSION AS SHOWN.				
									
RECOMMENDED CRIMP SLEEVE A/F HEX 					RECOMMENDED CRIMP SLEEVE A/F HEX 				
					THIS DRAWING IS A CONTROLLED DOCUMENT.				
					DWN RITA ZUO 19 Feb 09				
					CHK ANSON MA 19 Feb 09				
					APVD BOB ZHAO 19 Feb 09				
					PRODUCT SPEC 108-112000				
					APPLICATION SPEC SHEET 2				
					WEIGHT -				
					CUSTOMER DRAWING				
					SCALE NTS				
					SHEET 2 OF 2				
					REV E1				